

SUBJECT: Lift Frame 18955 being replaced by Lift Frame 18965

Lift Frame 18955 will be obsoleted and replaced by Lift Frame 18965 moving forward.

This is a manufacturing change in an effort to reduce product complexity and create synergy within the product line. There is no need to change existing 18955 Lift Frames in the field.

For Straight Blades:

When replacing an 18955 in the field you will need to order a 18965 as well as the 14704 A-Frame to replace the existing 14222 A-Frame. The 18965 Lift Frame will not work with a 14222 A-Frame.

For V Plows:

The 18955 and 18965 Lift Frames are interchangeable on V Plow models and no A-Frame Tower replacement is needed.

Warranty:

Warranty standards and coverage still apply on all manufacturing defects. See the Warranty Policy for more information.

The following guidelines have been set in regards to this transition...

If a 18955 is being replaced **NOT** under warranty...replace the 18955 with a 18965 at the owner's expense. On straight blade models that require the 14222 A-frame to be replaced with the 14704, the 14704 will be covered under warranty due to our requirement for this change. A warranty claim for the 14704 must be submitted. Please reference this Service Bulletin SB 278 in the claim's description field. The 14704 will be credited at the dealer level price.

If a 18955 is being replaced **UNDER** warranty...replace the 18955 with a 18965 and submit a warranty claim. On straight blade models that require the 14222 A-frame to be replaced with the 14704, the 14704 will be covered under warranty due to our requirement for this change. A warranty claim for the 18965 and 14704 must be submitted. Please submit the 18965 and 14704 on the same warranty claim and reference this Service Bulletin SB 278 in the claim's description field. The 18965 will be credited at the dealer level price plus additional percentage based on dealer level and program book guidelines. The 14704 will be credited solely at the dealer level price.

	Route To:			
Initial	President/Owner	Sales Manager	Service Manager	Parts Manager

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This 18955 Lift Frame was used on the following black iron packages. These black iron packages do not require an A-Frame Tower replacement.

53200	PKG: SV3LD 7.5 V73
53210	PKG: SV3LD 7.5 INTL PLUS
53500	PKG: SV3 10.5' PLUS
53510	PKG: SV3 10.5' INTL PLUS
53575	PKG: SV3SS 10.5' PLUS
53600	PKG: SV3 8.5' PLUS
53605	PKG: SV3 8.5' PLUS HALOGEN
53610	PKG: SV3 8.5' INTL PLUS
53675	PKG: SV3SS 8.5' PLUS
53700	PKG: SV3 9.5' PLUS
53705	PKG: SV3 9.5' PLUS HALOGEN
53710	PKG: SV3 9.5' INTL PLUS
53775	PKG: SV3SS 9.5' PLUS

73200	PKG: SV3LD 7.5 V73 RAM
73500	PKG: SV3 10.5' PLUS V-73 RAM
73575	PKG: SV3SS 10.5' PLUS V-73 RAM
73600	PKG: SV3 8.5' PLUS V-73 RAM
73675	PKG: SV3SS 8.5' PLUS V-73 RAM
73700	PKG: SV3 9.5' PLUS V-73 RAM
73775	PKG: SV3SS 9.5' PLUS V-73 RAM
53700H	PKG: SV3 9.5' V70H

This 18955 Lift Frame and 14222 A-Frame were used on the following black iron packages. These black iron packages will require the 14222 A-frame to be replaced with a 14704.

41360	PKG:LP SOS E73 7.5-9.0
41600	PKG: LP LIGHT DUTY E73 7.5 LED
41605	PKG: LP LIGHT DUTY 7.5 (INTL)
41610	PKG:LP SOS E73 7.5-9.0 LED
41615	PKG: LP E73 7.5-9.0 (INTL)
41620	PKG: DE SOS E73 7.5-9.0 LED
41625	PKG: DE E73 7.5-9.0 (INTL)

41630	PKG: RP32 SOS E73 8.0-10.0 LED
41635	PKG: RP E73 8.0-10.0 (INTL)
41710	PKG: CENTRAL HYDR LOT PRO
41720	PKG: CENTRAL HYD DIAMOND EDGE
41730	PKG:CENTRAL HYDR RP32
53300	PKG: SUPER BLADE 8-10.5' ASSY
53305	BL IRON SUPER BLADE 8-10.5

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